



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		807211	VALVE-OIL BY-PASS	1	(30 PSI)	
2		850454 1	PUMP ASSEMBLY-WATER	1		
3	27	49110	GASKET	2		3,4
4	10	811574	SCREW (3/8-16 X 1-3/4 IN.)	4		
5		807729T	PULLEY	1		
6	57	861049	BELT	1		
7	10	47277	SCREW (5/16-24 X 3/4 IN.)	4		
8		845625T 2	BALANCER-HARMONIC	1		
9		807730 1	PULLEY	1		
10	10	34353	BOLT (3/8-16 X 1 IN.)	3		
11	10	811559	BOLT (1/2-20 X 1-3/8 IN.)	1		
12	12	49103	WASHER	1		
13		845610T	COVER-TIMING CHAIN	1		
14	26	821947 1	SEAL-OIL	1		3,4
15	27	850456	GASKET-TIMING COVER	1		3,4
16	10	850455	SCREW (1/4-20 X 1/2 IN.)	6		
17	17	35312	PIN-DOWEL	1		
-	27	811572A94	GASKET SET-OVERHAUL	1	(454)	
-	27	805396A92	GASKET SET-OVERHAUL	1	(502)	